List of improved boiler discharges in the Otago Region between 2003 and 2013 by proactive liaison and collaboration with the consent holders by many adopting 50 mg  $PM_{10}$  m<sup>-3</sup> emission rate international best practice standard to minimise or avoid visible emissions and reduce  $PM_{10}$  substantially – Compiled by Bell, M and Selvarajah, S. Otago Regional Council - 2013.

| Consent holder   | Previous<br>emission<br>level/rate | Current consented emission level/rate | % Reduction of PM <sub>10</sub> |
|--|------------------------------------|---------------------------------------|---------------------------------|
| Fonterra (Stirling)  | 25.0 kg h <sup>-1</sup>            | 3.0 kg h <sup>-1</sup> (by 2015)      | 88 %                            |
| SFFL (Finegand)  | 55.0 kg h <sup>-1</sup>            | 5.0 kg h <sup>-1</sup> (by 2013)      | 91 %                            |
| Meridian (energy supply to Cadburys,<br>Hospital and University) | 16.5 kg h <sup>-1</sup>            | 4.0 kg h <sup>-1</sup> (from 2003)    | 76 %                            |
| Keep It Clean  | 900 mg m <sup>-3</sup>             | 50 mg m <sup>-3</sup> (by 2013)       | 95 %                            |
| Gillies  | 500 mg m <sup>-3</sup>             | 0.025 kg h <sup>-1</sup> (from 2007)  | > 90 %                          |
| Otago Polytechnic  | 500 mg m <sup>-3</sup>             | 50 mg m <sup>-3</sup> (by 2013)       | 90 %                            |
| Knox and Salmond College   | 166 mg m <sup>-3</sup>             | 50 mg m <sup>-3</sup> (by 2013)       | 70 %                            |
| Arana Hall   | 190 mg m <sup>-3</sup>             | 50 mg m <sup>-3</sup> (by 2013)       | 75 %                            |
| Taieri College   | 300 mg m <sup>-3</sup>             | 50 mg m <sup>-3</sup> (by 2013)       | 83 %                            |
| Uni College  | 0.75 kg h <sup>-1</sup>            | Discharge to cease in 2012            | 100 %                           |
| Uni Otago Campus   | 2.6 kg h <sup>-1</sup>             | 50 mg m <sup>-3</sup> (by 2013)       | > 90 %                          |
| Summit Wool  | 1.0 kg h <sup>-1</sup>             | 50 mg m <sup>-3</sup> (by 2020)       | > 90 %                          |
| Kings High School  | 1.7 kg h <sup>-1</sup>             | 50 mg m <sup>-3</sup> (by 2014)       | > 90 %                          |
| Kaikorai Valley High School                                      | 1.1 kg h <sup>-1</sup>             | 50 mg m <sup>-3</sup> (by 2013)       | >90 %                           |
| Waikari Hosptial (new)   | N/A                                | 25 mg m <sup>-3</sup>                 | N/A                             |
| Big River Dairy Limited (new)                                    | N/A                                | 25 mg m <sup>-3</sup>                 | N/A                             |
| Fulton Hogan Limited   | 250 mg m <sup>-3</sup>             | 50 mg m <sup>-3</sup> (by 2022)       | 80 %                            |
| Whitestone Contracting Limited (new)                             | N/A                                | 25 mg m <sup>-3</sup>                 | N/A                             |
| Alliance   | 12.2 kg                            | 50 mg m <sup>-3</sup> (by 2027)       | > 85 %                          |
| Southern Cross Forest Products Limited                           | 5.0 kg h <sup>-1</sup>             | 50 mg m <sup>-3</sup> (by 2018)       |                                 |
| Logan Park High School   |                                    | 50 mg m <sup>-3</sup>                 |                                 |
| Waitaki Boys High school   |                                    | 50 mg m <sup>-3</sup> (by 2015)       |                                 |
| Bradken Resources  |                                    | 50 mg m <sup>-3</sup> (by 2014        |                                 |
| ENVIROKNOWLEDGE®   |                                    |                                       |                                 |